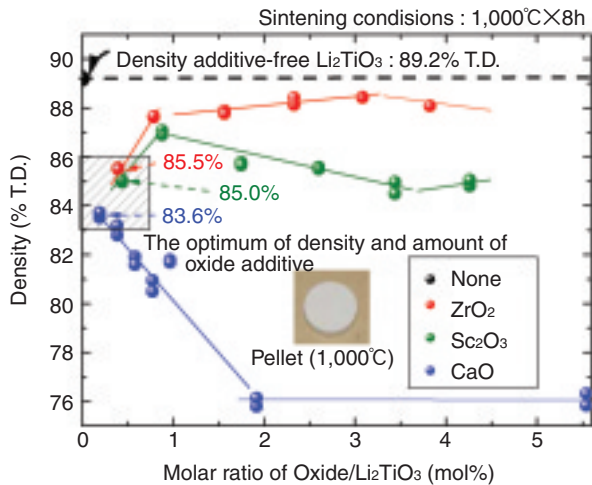


## 3-8 Material Allowing Stable Fuel Supply to Fusion Reactor — Development of Advanced Tritium Breeder Materials for Fusion Reactor —

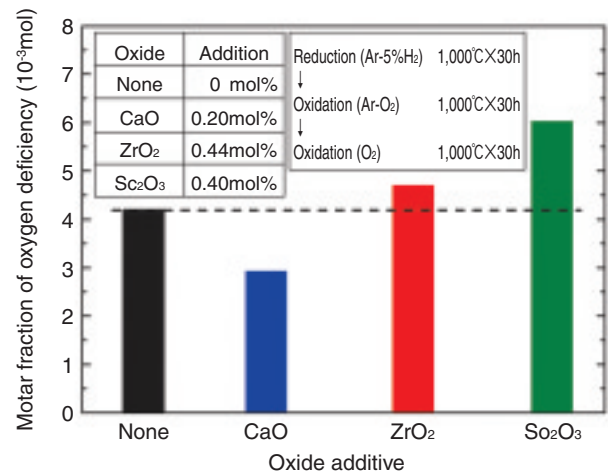


**Fig.3-20 Density of Sintered Li<sub>2</sub>TiO<sub>3</sub> with different amounts of oxide additives**

The density of the sintered pellet was restrained by adding an oxide (ZrO<sub>2</sub>, Sc<sub>2</sub>O<sub>3</sub>, and CaO) to Li<sub>2</sub>TiO<sub>3</sub>. The reduction of tritium release due to grain growth when Li<sub>2</sub>TiO<sub>3</sub> is used for a long time at high temperatures could be prevented by adding the oxide as a grain growth control material.

Tritium (T) doesn't exist in the natural world, but a fusion reactor uses deuterium (D) and T as fuel in the DT nuclear fusion reaction. Therefore, it is necessary to irradiate lithium (Li) filled to the fusion reactor blanket with neutrons, thus producing T artificially. Among materials including Li, Lithium titanate (Li<sub>2</sub>TiO<sub>3</sub>) has a good T release properties and so is attracting attention. On the other hand, when Li<sub>2</sub>TiO<sub>3</sub> is used in an H<sub>2</sub> atmosphere for a long time at high temperature, crystal grains grow, and the Ti in Li<sub>2</sub>TiO<sub>3</sub> is reduced. Thus, there is a problem that the amount of the T release decreases. It is necessary to develop a method of controlling Li<sub>2</sub>TiO<sub>3</sub> crystal grain growth so that it is not reduced easily with the H<sub>2</sub> gas. This research dealt with improvement of Li<sub>2</sub>TiO<sub>3</sub> by the addition of oxides.

CaO, ZrO<sub>2</sub>, and Sc<sub>2</sub>O<sub>3</sub> were investigated as the added oxide. The sample was sintered at 1,000°C, and made into pellets (Fig.3-20). The dependence of decrease in density after sintering upon addition of small amounts of oxide was



**Fig.3-21 Molar fraction of oxygen deficiency of Li<sub>2</sub>TiO<sub>3</sub> with oxide additives**

Because tritium, the fuel of the fusion reactor, is collected by hydrogen (H<sub>2</sub>) gas, Li<sub>2</sub>TiO<sub>3</sub> is used in an H<sub>2</sub> atmosphere. Ti in Li<sub>2</sub>TiO<sub>3</sub> was reduced in the hydrogen atmosphere, causing oxygen loss, but the oxygen loss could be lowered by adding CaO.

obtained from the density of the sintered pellets and the amount of the oxide addition (Fig.3-20).

Next, the reduction of Li<sub>2</sub>TiO<sub>3</sub> with added oxide in the H<sub>2</sub> atmosphere was examined by means of thermogravimetry. If Li<sub>2</sub>TiO<sub>3</sub> is reduced with H<sub>2</sub>, O loss is caused. The amount of the oxide addition was adjusted to achieve the optimum density as shown in Fig.3-20. The color of the sample changed from white into thin blue if the sample was reduced, and a weight decrease due to O loss was observed. Fig.3-21 shows the calculated O deficiency in the samples. Li<sub>2</sub>TiO<sub>3</sub> with CaO added had less oxygen deficiency than the other kinds of Li<sub>2</sub>TiO<sub>3</sub>.

The overall results suggest that the oxide additives are able to control not only the growth of the grain size but also the amount of oxygen deficiency. Thus, the present study confirmed the efficacy of oxide addition to Li<sub>2</sub>TiO<sub>3</sub> in developing high-temperature resistant breeding materials.

### Reference

Hoshino, T. et al., Non-Stoichiometry of Li<sub>2</sub>TiO<sub>3</sub> under Hydrogen Atmosphere Condition, Fusion Engineering and Design, vol.75-79, 2005, p.939-943.