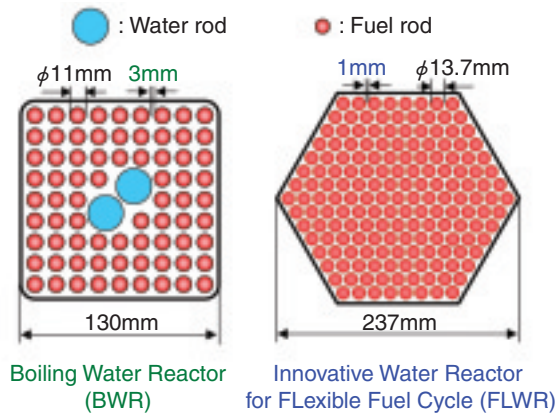
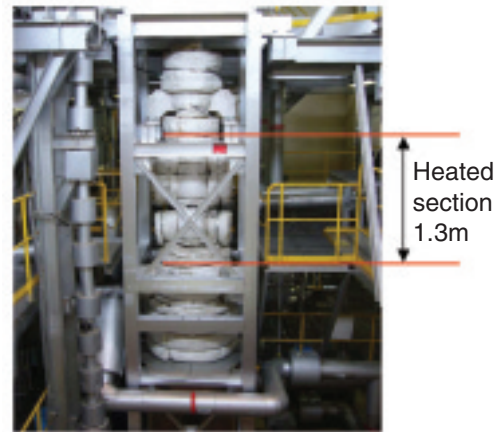


## 7-1 Experimental Investigation of Thermal Margin in Tight-Lattice Rod Bundle — Large-Scale Experiments under High Pressure Conditions —



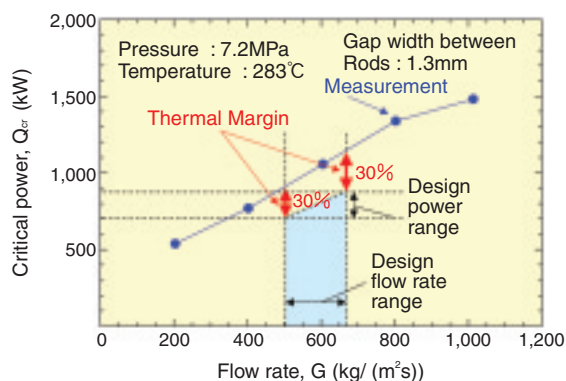
**Fig.7-4 Comparison of the specifications of two rod bundles**

An FLWR core has a triangular tight-lattice configuration to reduce the moderation of neutrons. Since an amount of coolant through the core is considerably smaller than that through a conventional BWR core, the confirmation of thermal-hydraulic feasibility is one of the most important R&D tasks for the FLWR.



**Fig.7-5 Appearance of a test section for large-scale experiments**

We investigated the thermal-hydraulic characteristics of the FLWR core using a test section with 37-rod bundles under high pressure conditions simulating the FLWR operating conditions.



**Fig.7-6 Experimentally derived thermal margin under FLWR operating conditions**

We demonstrated that there are thermal margins, which are large enough to cool the FLWR core.

An Innovative Water Reactor for Flexible Fuel Cycle (FLWR) aims at the achievement of a high conversion ratio of plutonium mixed oxide (MOX) fuel, based on well-tested BWR technology. Since the FLWR makes plutonium multi-recycling possible, the reactor fills the need for effective utilization of uranium resources and long-term energy supply. Fig.7-4 shows a comparison of the specifications of rod bundles of a boiling water reactor (BWR) and the FLWR. The FLWR core has a tight-lattice bundle structure, and it is operated under low mass velocity and high void fraction conditions. These conditions make core cooling difficult, and the FLWR thermal-hydraulic characteristics under such conditions are not known well. The confirmation of thermal-hydraulic characteristics is, therefore, one of the most

important R&D requirements for the FLWR design.

We investigated the thermal-hydraulic performance of the FLWR core using a test section with 37-rod bundles under high pressure conditions simulating the FLWR operating conditions. Fig.7-5 is a photograph of the test section. We measured critical power and pressure drop in the tight-lattice bundles under steady state and transient conditions.

Fig.7-6 shows a typical thermal margin observed under the FLWR operating conditions. The result obtains that the FLWR has sufficient thermal margins for cooling of the core.

Present study is the result of “Development of a Fuel Assembly for Very High Burnup Water-cooled Breeder Reactor” entrusted by the Ministry of Education, Culture, Sports, Science and Technology of Japan (MEXT).

### Reference

Tamai, H. et al., Pressure Drop Experiments using Tight-Lattice 37-Rod Bundles, Journal of Nuclear Science and Technology, vol.43, no.6, 2006, p.699-706.