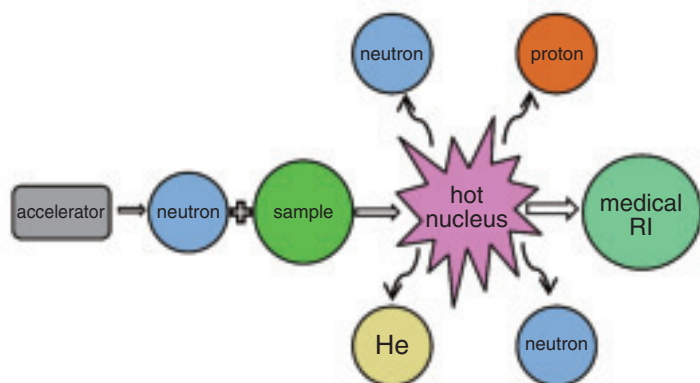


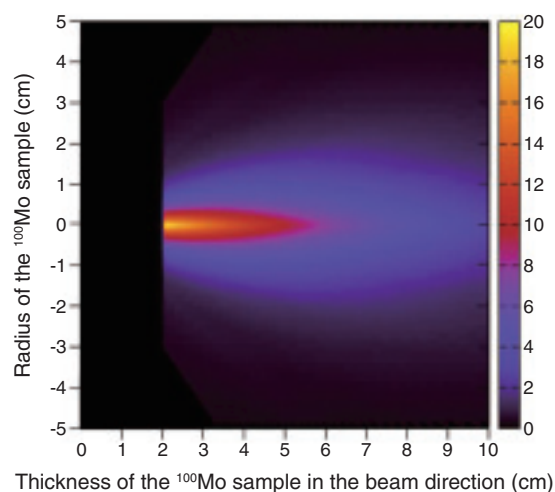
## 7-10 Production of Medical RIs Using Accelerator Neutrons — Development of an Innovative RI Production Method —



**Fig.7-25 Production of medical RIs by using accelerator neutrons**  
The temperature of sample nuclei irradiated by accelerator neutrons becomes so high that various particles, such as protons, neutrons, and He, are emitted. Consequently, high-quality RIs can be obtained by separating the produced RIs from the sample materials by a chemical or physical process.

A radioisotope (RI) with a half-life ( $T_{1/2}$ ) of less than several days plays an important role in nuclear medicine. The daughter nuclide of  $^{99}\text{Mo}$  ( $T_{1/2}=66$  h), i.e.,  $^{99\text{m}}\text{Tc}$  ( $T_{1/2}=6$  h), is used for diagnostics, and  $^{90}\text{Y}$  ( $T_{1/2}=64$  h) is used for cancer therapy. Most medical RIs, including  $^{99}\text{Mo}$  and  $^{90}\text{Y}$ , are imported in Japan. An unscheduled shutdown of aging research reactors in which most of the  $^{99}\text{Mo}$  nuclide was produced has resulted in a critical shortage of  $^{99}\text{Mo}$  worldwide. Therefore, the establishment of a reliable production method for  $^{99}\text{Mo}$  is very important to ensure the continued medical applications of  $^{99\text{m}}\text{Tc}$ .

We have proposed a new route for producing medical RIs using accelerator neutrons, as shown in Fig.7-25. In fact, a variety of medical RIs can be produced using accelerator neutrons as the production cross section of a sample nucleus is large at  $E_n=10\sim 15$  MeV. For example, the  $^{99}\text{Mo}$  production cross section of the  $^{100}\text{Mo}(n,2n)^{99}\text{Mo}$  reaction is 1.5 b at  $E_n\approx 10\sim 20$  MeV, while the  $^{97}\text{Zr}$  production cross section of the  $^{100}\text{Mo}(n,\alpha)^{97}\text{Zr}$  reaction is 0.002 b. Note that  $^{97}\text{Zr}$ , a radioactive impurity nucleus, is produced in small amounts. The  $^{90}\text{Y}$  production cross section of the  $^{90}\text{Zr}(n,p)^{90}\text{Y}$  reaction



**Fig.7-26 Calculated yield distribution of  $^{99}\text{Mo}$**   
 $^{99}\text{Mo}$  yield distribution in terms of the radius and thickness of the  $^{100}\text{Mo}$  sample.  $^{99}\text{Mo}$  is produced by the  $^{100}\text{Mo}(n,2n)^{99}\text{Mo}$  reaction using accelerator neutrons from the  $^{12}\text{C}(d,n)$  reaction. On the  $^{99}\text{Mo}$  intensity scale, red indicates a higher intensity than purple does.

is also large. High-quality  $^{99\text{m}}\text{Tc}$  and  $^{90}\text{Y}$  can be separated from the irradiated Mo and Zr samples by sublimation and ion exchange, respectively. Quasi-mono energetic, high intensity accelerator neutrons ( $E_n=10\sim 15$  MeV), therefore, are very useful for the production of medical RIs.

Neutrons (about  $10^{15}$  n/s) with an  $E_n$  of about 14 MeV are produced in the  $^{12}\text{C}(d,n)$  reaction using 40 MeV 5 mA deuteron beams provided by an accelerator. Such an accelerator is currently under construction in France.

We evaluated the angular and depth distributions of  $^{99}\text{Mo}$  that was produced by using the accelerator neutrons to study the effective use of the neutrons, as shown in Fig.7-26. It is shown that the  $^{99}\text{Mo}$  yield is restricted to a narrow region at an extremely forward angle with respect to the deuteron beam direction; this observation assisted us in obtaining high-specific-activity  $^{99}\text{Mo}$ .

The present results motivated us to employ this new RI production method to ensure constant and assured supply of medical RIs for domestic use and to open a new frontier in medicine and pharmacy.

### Reference

Minato, F., Nagai, Y., Estimation of Production Yield of  $^{99}\text{Mo}$  for Medical Use Using Neutrons from  $^{12}\text{C}(d,n)$  at  $E_d=40$  MeV, Journal of the Physical Society of Japan, vol.79, no.9, 2010, p.093201-1-093201-3.